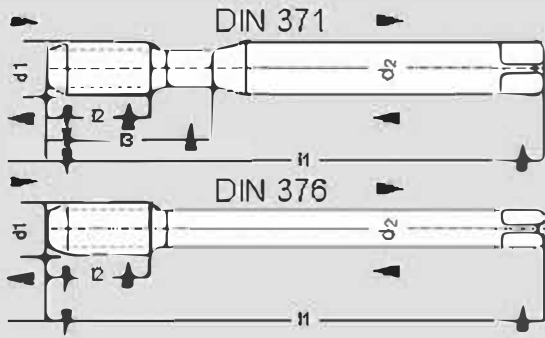


II Thread Cutting



Machine Taps type VA for all common materials; trouble shooter at VA+ tool steel

Powder Steel
TICN coated

VA-OX
vapour-plated

d1	l1	l2	l3	d2	z	Art. Nr.	Price €	Art. Nr.	Price €	Core hole [ø - mm]
Through hole (Form B), DIN 371 M3-M10, DIN 376 M12-M30										
M3	56	11	18	3,5	3	45069	13,40	794	9,50	2,5
M4	63	13	21	4,5	3	45070	14,20	795	9,70	3,3
M5	70	16	25	6	3	45071	14,60	796	10,00	4,2
M6	80	19	30	6	3	45072	17,90	797	10,20	5,0
M8	90	22	35	8	3	45073	21,60	798	12,20	6,8
M10	100	24	39	10	3	45074	25,60	799	14,20	8,5
M12	110	23	-	9	3	29100	35,60	800	18,90	10,2
Blind hole (Form C), DIN 371 M3-M10, DIN 376 M12-M30										
M3	56	5	18	3,5	3	45068	15,00	8872	10,20	2,5
M4	63	7	21	4,5	3	33411	15,80	11013	10,50	3,3
M5	70	8	25	6	3	11012	16,80	9596	10,80	4,2
M6	80	10	30	6	3	23460	20,00	9603	11,20	5,0
M8	90	13	35	8	3	28811	24,00	12636	12,80	6,8
M10	100	15	39	10	3	32715	28,40	9607	15,40	8,5
M12	110	18	-	9	3	32654	42,00	8878	20,80	10,2



Steel



Superalloy



Stainless Steels



Cast Iron



Aluminium



Hardened Steels

Open questions?

Our experts help you:

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