

Accessories suitable for

Speedy Kontur 270-K | 270-KSL | 320-K | 320-KSL



Chamfer cutters



10372

11134

10948

10374

39041

43252

Field of application	Description	No.
Steel, Alu	Ø 6 mm, sharp, Z = 3, point angle 90°, both sides, uncoated	10372
Steel, stainless steel	Ø 6 mm, sharp, Z = 4, point angle 90°, both sides, coated	11134
Steel, Alu	Ø 6 mm, guide pin 2 mm, Z = 3, point angle 90°, both sides, uncoated	10948
Steel, Alu	Ø 6 mm, with bore, Z = 3, point angle 90°, both sides, uncoated, d = 2.5 mm for GP 2,6 + GBB 3 + GBB 4	10374
Steel	Ø 6 mm, with bore, Z = 4, point angle 90°, both sides, coated, d = 2.5 mm for GP 2,6 + GBB 3 + GBB 4	39041
Stainless steel	Ø 6 mm, with bore, Z = 6, spiral toothed, point angle 90°, both sides, coated, d = 3,8 mm for GBB 4 thin sheets	43252



Hobs



17528

17526

Field of application	Description	No.
Steel, Alu	Ø 5 mm, S 6 mm, with bore, Z = 4, spiral toothed, point angle 180°, one-side, with GBB 5 for flush milling	17528
Steel, Alu	Ø 6 mm, S 6 mm, with bore, Z = 4, spiral toothed, point angle 180°, one-side, with GBB 6 for flush milling	17526

Radius cutters



31363

29239

Field of application	Description	No.
Steel, Alu	R 0,5 mm - Ø 6 mm, sharp, Z = 3, both sides, uncoated, for guide ruler/ guide nose R1,5	62238
Steel, Alu	R 1,0 mm - Ø 6 mm, sharp, Z = 3, both sided, uncoated, for guide ruler/ guide nose R1,5	62239
Steel, Alu	R 1,5 mm - Ø 6 mm, sharp, Z = 3, both sided, uncoated, for guide ruler/ guide nose R1,5	10383
Steel, stainless steel	R 0,5 mm - Ø 6 mm, sharp, Z = 3, both sided, coated, for guide ruler/ guide nose R1,5	22105
Steel, stainless steel	R 1,0 mm - Ø 6 mm, sharp, Z = 3, both sided, coated, for guide ruler/ guide nose R1,5	22106
Steel, stainless steel	R 1,5 mm - Ø 6 mm, sharp, Z = 3, both sided, coated, for guide ruler/ guide nose R1,5	10376
Steel, Alu	R 0,5 mm - Ø 6 mm, with bore, Z = 3, both sided, uncoated, for GBB 3/ guide nose R1,5	31361
Steel, Alu	R 1,0 mm - Ø 6 mm, with bore, Z = 3, both sided, uncoated, for GBB 3/ guide nose R1,5	67584
Steel, Alu	R 1,5 mm - Ø 6 mm, with bore, Z = 3, both sided, uncoated, for GBB 3/ guide nose R1,5	67585
Steel, stainless steel	R 0,5 mm - Ø 6 mm, with bore, Z = 3, both sided, coated, for GBB 3/ guide nose R1,5	31363
Steel, stainless steel	R 1,0 mm - Ø 6 mm, with bore, Z = 3, both sided, coated, for GBB 3/ guide nose R1,5	29239
Steel, stainless steel	R 1,5 mm - Ø 6 mm, with bore, Z = 3, both sided, coated, for GBB 3/ guide nose R1,5	67586

* Explanation of abbreviations: GP = guide pin, GBB = guide ball bearing, S = shaft diameter, Z = number of teeth

Prism cutters



17516

53675

Field of application	Description	No.
Steel	Ø 6 mm, Z = 3, point angle 180°, both sides, uncoated	17516
Steel, stainless steel	Ø 6 mm, Z = 3, point angle 180°, both sides, coated	53675



* Explanation of abbreviations: GP = guide pin, GBB = guide ball bearing, S = shaft diameter, Z = number of teeth

Guide ball bearing for chamfer cutters and hobs



10402

10403

10404



18961

10406



18015

49675

16882

	Details	No.
Guide pin	Ø 2,6 mm	10402
Guide ball bearing	Ø 3,0 mm	10403
Guide ball bearing	Ø 4,0 mm, for material thickness from 3,5 mm	10404
Guide ball bearing	Ø 4,0 mm, for thin sheets from 1,0 mm	18961
Guide ball bearing	Ø 5,0 mm	10406
Guide ball bearing	Ø 5,0 mm, for thin sheets and hobs	18015
Guide ball bearing	Ø 6,0 mm	49675
Guide ball bearing	Ø 6,0 mm, for thin sheets and hobs	16882

Guide ball bearing for radius cutters



34136

	Details	No.
Guide ball bearing	Ø 3,0 mm	34136



CHAMFER DRILL

4 Cutters Deburring mills 90°

EMDA 0902

Material : **P** **K** **M**

0° RH 90° 4

Tolerance $d_2 : h_6$ $l_1 : \pm 0,8$



d_1	d_2	l_1	z	Price Euro	Art.-Nr. HA Alcora
6,0	6,0	57	4	€ 16,69	EMDA 0902 0600
8,0	8,0	63	4	€ 26,43	EMDA 0902 0800
10,0	10,0	72	4	€ 41,17	EMDA 0902 1000
12,0	12,0	83	4	€ 54,23	EMDA 0902 1200
16,0	16,0	92	4	€ 89,09	EMDA 0902 1600
20,0	20,0	104	4	€ 137,89	EMDA 0902 2000

*HB weldon shanks on request. Order number e.g.: EMDA 0912 0600





Steel



Superalloy



Stainless Steels



Cast Iron



Aluminium



Hardened Steels

Open questions?

Our experts help you:

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